



Box Type Heat Treatment Furnace For Steel Casting With Manipulator

- Electric / Gas Heating source can be adopted for box type furnace. It is heavily constructed structure.
- This furnace is used for hardening and Quenching application with auto Quenching manipulator.
- The furnace is best suited for different industrial metal heat treatment.
- Tempering Furnace is suitable for all kinds of tempering job.



Water Quenching basket loading and unloading manipulator

- These durable and high performance furnaces are managed by electricity or oil both.
- Our range of furnaces has an extractable loading plate which is used for loading and unloading of the furnace.
- We offer a high performance range of furnace which is precisely engineered by our expert professionals. The range is also customized as per client's requirement.



Box type furnace for steel casting heat treatment with SS310 charging basket.



Box type furnace for steel casting heat treatment.



Water Quenching Mechanism With Hydro-electrically Operated Manipulator



After completion of heat treatment cycle furnace door opening position.



Manipulator ready for taking the charge for Quenching process.



The Charge lifted is approx. 5 Mt. and ready for Quenching process.



The whole charge is Quenched in a water tank effortlessly by manipulator.

Highlights of Heat treatment and water Quenching process

- The furnace is box type furnace with Gas / Electrical heating source.
- The furnace opening door is synchronised and interfaced with manipulator by a PLC based SCADA controlling system and mechanism.
- These all Quenching processes can be finished within one minute after heat treatment and soaking period is completed.
- The whole process will be completed with manless material handling system with simple designed electro- hydro mechanical device is called Manipulator.



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